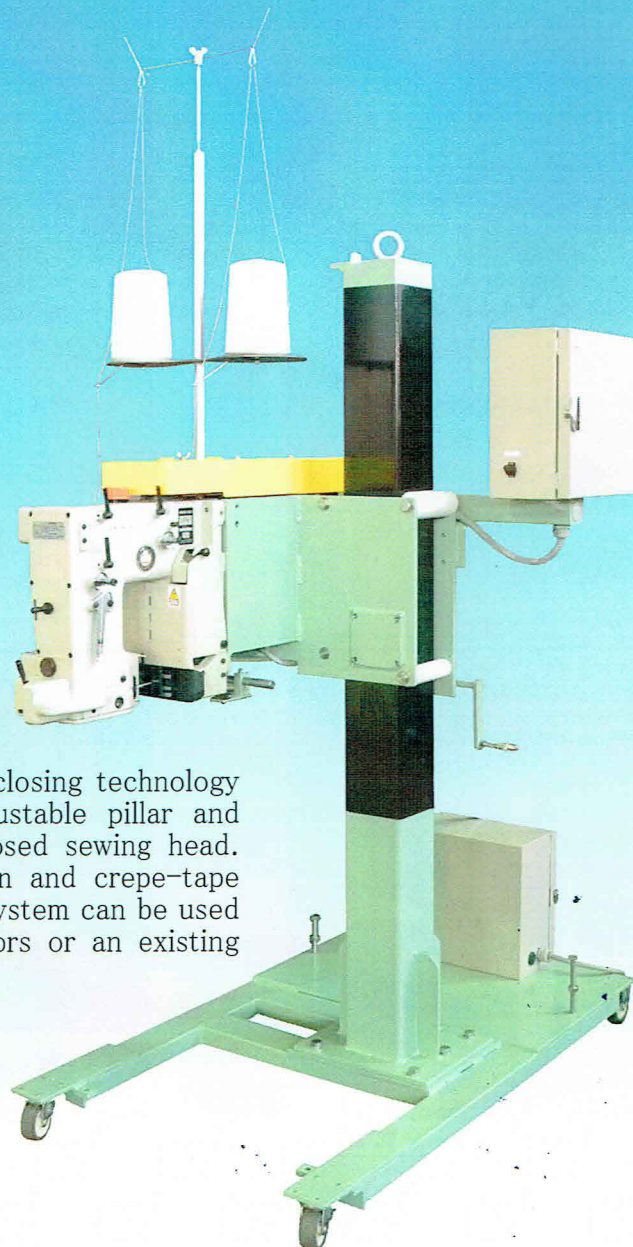




AUTOMATIC BAG CLOSING MACHINE

A1-PB (DS-9C)

SIMPLE, COST EFFICIENT PEDESTAL



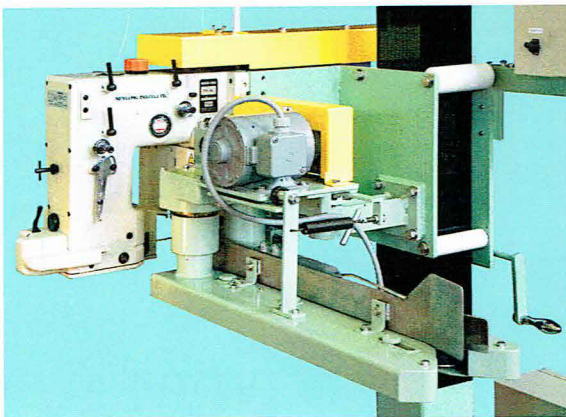
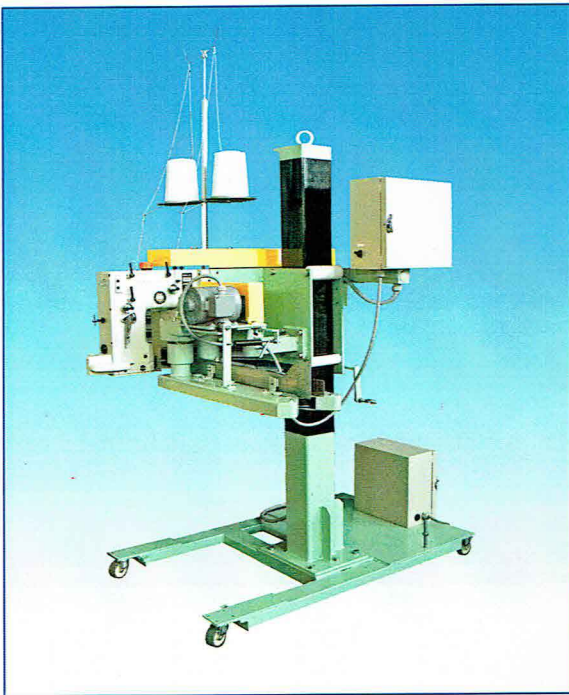
NLI offers the latest in bag closing technology with the A1-PB height adjustable pillar and DS-9C high-speed, oil enclosed sewing head. Available for both plain sewn and crepe-tape bound closure. This closing system can be used with a range of NLI conveyors or an existing conveyor.



MODEL CM4900-1, CM4900-3 AUTOMATIC INFEEED DE

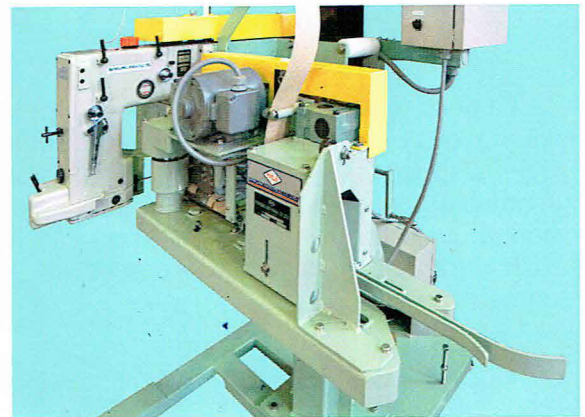
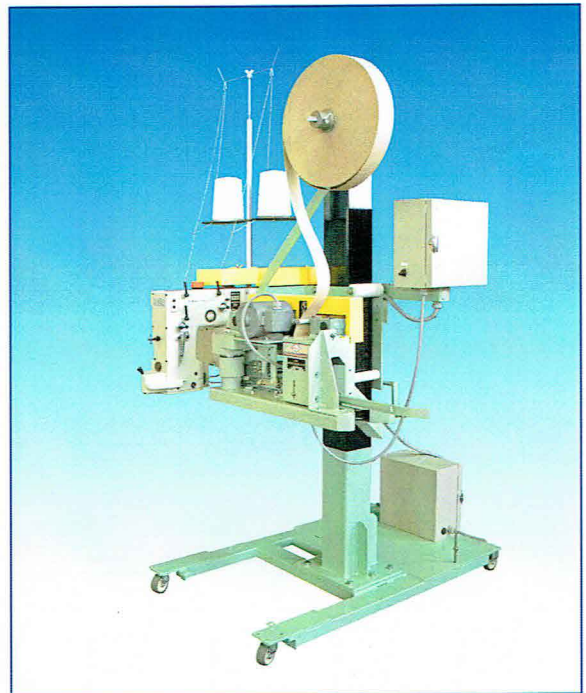
Automatic infeed devices, Model CM4900-1, CM4900-3 and CP4900 can be used for automatic infeed of bags. Infeed Speed : Standard 10 m/min. Please specify conveyor speed when ordered. Induction Motor : 0.2 kW, 4P, 3 Phase. Please specify voltage and hertz when ordered.

A1-PB+CP4900



Automatic Infeed and Bag Top Folding
Device for plain sewn closure on PP/PE
woven cloth bags.
Bag Top Empty Space Required for Folding
: 170-200 mm
Bag Top Folding Depth : 30-60 mm

A1-PB+CM4900-3

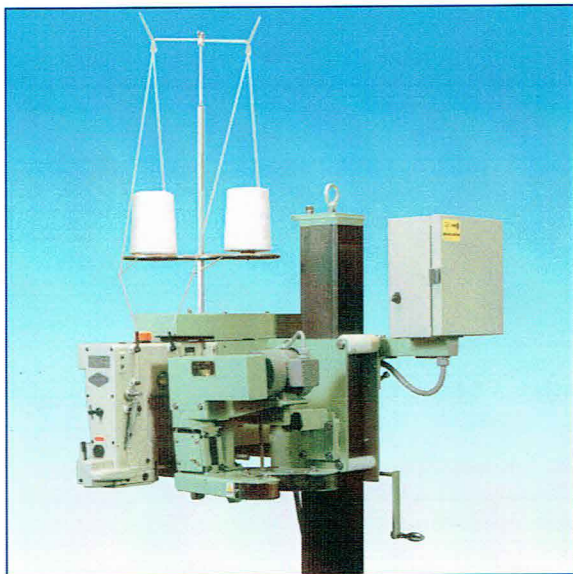


Automatic Infeed and Bag Top Trimming
Device for crepe-tape bound closure on
paper bags.
Crepe-Tape Width: Standard 55 mm, other
width available.

MODEL CP4900-3 AND MODEL CP4900 DEVICES WITH PEDESTAL

be mounted on Model A1-PB (DS-9C) pedestal type bag closing machine.
dering. (Variable speed available at option.)
hen ordering.

CM4900-1



Automatic Infeed Device for plain sewn closure on paper bags and PP/PE woven cloth bags.

SPECIFICATIONS	
Sewing Head Height	720-1,220mm from floor to needle
Brake Motor	4P, 3 Phase, 0.75kW or 0.4kW depends on conveyor speed
Start/Stop	Photo-switch
Sewing Head	Model DS-9C
Max. Speed	2,700r.p.m.
Stitch Width	7-10.5mm (standard setting 10mm)
Stitch Type	Single Needle, Double Thread Chain Stitch (single thread available by special order)
Cutter Type	Air Cylinder Driven Guillotine Cutter
Air Pressure	4 kg/cm ²
Air Consumption	3.5 NL/min.
Lubrication System	Automatic Oil Bath System (Recommended Oil : Shell Tellus Oil #32)
Oil Feeding Volume	1,740 cc (approx.)
Machine Pulley Dia.	100 mm, Variable speed pulley available by special order
Needle Type	DR-H30 #26
Thread	Synthetic or Cotton, 20/6, 20/9

* Crepe-tape stand and binder are not included as a standard supply of plain sewn closure. Please specify plain sewn closure or crepe-tape bound closure when ordering.

PACKING INFORMATION

Model	A1-PB (DS-9C)	A1-PB (DS-9C) + CM4900-3	A1-PB (DS-9C) + CM4900-1	A1-PB (DS-9C) + CP4900
Net Weight (approx.)	280 kg	320 kg	250 kg	300 kg
Gross Weight (approx.)	390 kg	450 kg	350 kg	430 kg
Measurement (approx.)	1.83 M ³	3.2 M ³	2.29 M ³	2.84 M ³